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Lean and agile metrics. Literature review and framework for measuring leagile supply chain

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Abstract

Purpose – The aim of this paper is to review metrics and develop a framework for measuring leagile supply chain. Metrics that are applicable in the lean, agile and leagile strategies are identified in the literature and are then combined into a framework that can reflect both agile and lean strategies – the leagile supply strategy. **Design/methodology/approach** – This work is based on the systematic literature review. Literature was collected, then lean and agile metrics were extracted, analysed, counted and grouped into the framework. Findings are compared against literature on leagile supply chain.

Findings – Findings indicate that there are sets of metrics specific to lean strategy, such as are processfocused, cost, productivity, inventory and delivery-based metrics, and specific to agile such as flexibility, responsiveness, information sharing and cooperation. There are also metrics common for both strategies; they are related to time, quality and customer satisfaction. Lean measures are tangible and focused on internal processes and products, while agile measures are targeted at external environment.

Practical implications – The framework could be used by practitioners as a starting point for performance system design.

Originality/value – There is a need to stop looking at lean and agile as separate and distinct supply strategies. Results of this research indicate that lean and agile are interlinked, both are focusing on customer satisfaction and quality. Applying a proposed set of metrics enables to design supply chain measurement system that reflects both strategies to measure leagile supply chain. The framework could be used by practitioners as a starting point for performance system design.

Keywords Lean and agile supply chain, Leagile supply chain, Supply chain performance measurement,

Performance metrics, Supply chain strategy, Strategy

Paper type Conceptual paper

1. Introduction

Measuring supply chain performance is of growing importance as companies could not stay an isolated island, but they are part of supply chain that frequently compete against other chains. Simatupang and Sridharan (2008) define supply chain performance as the development and implementation of indicators for the overall assessment and the individual performance of each

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International Journal of Productivity and Performance Management Vol. 72 No. 6, 2023 pp. 1560-1583 Emerald Publishing Limited 1741-0401 DOI 10.1108/JJPPM-10-2020-0560 member of the supply chain. All entities involved should incorporate a broad and balanced Framework for approach to identify and measure issues which are vital for the whole supply chain. Performance measurement system should be aimed at supporting supply chain strategy implementation and enabling supply chain orchestration (Neely et al., 1995; Maestrini et al., 2018), and cover a wide range of metrics, including those that reflect sustainability (Piotrowicz and Cuthbertson, 2015). It is necessary to monitor strategy implementation and indicate actions for improvement. Performance measurement allows such monitoring; however, in practice the measurement process is very complex and difficult to implement.

The aim of this paper is to investigate links between supply chain strategy (lean and agile) and performance measurement metrics, linking three streams of literature: operations management, supply chain/logistics and performance measurement.

Narasimhan et al. (2006) pointed that lean and agile can be viewed as not only two distinct strategies but also as sets of different performance capabilities. The differences between both strategies would be reflected by the choice of performance metrics to monitor strategy implementation. This is in line with Piotrowicz and Cuthbertson (2015) who indicated that performance measurement systems should match specific context, including factors such as strategy and supply chain design. Lean and agile strategies, despite their popularity, are not well understood (Goldsby et al., 2006). There are gaps in the knowledge on performance measurement in lean, agile and leagile supply chain. Already in 1999 Gunasekaran called to develop and incorporate performance measurement into agile supply chain management (SCM). Naim *et al.* (2011) recommended exploring further performance characteristics of agile and lean strategies. Ciccullo et al. (2018) has advocated looking at lean, agility and sustainability as interconnected strategies. One could find in literature research suggesting some metrics for lean, agile or leagile strategy (Afonso et al., 2015; Moyano-Fuentes and Sacristán-Díaz, 2012; Arif-Uz-Zaman et al., 2014; Thanki and Thakkar, 2018; Sukwadi et al., 2013) but such work is non-exhaustive. Research frequently discusses lean, agile or leagile supply chain definitions, attributes, dimensions, conditions for applying selected strategies or compare them (i.e. Mason-Jones et al., 2000b; van Hoek et al., 2001; Agarwal et al., 2006; Naim et al., 2011). There is lack of proposition of set of metrics applicable in the lean, agile and leagile supply chain. Discussion is focused on performance characteristic, not on the measures. Thus this paper is closing this gap.

This paper aims to stimulate further research, reviewing literature and synthesizing findings, providing a framework for measuring both lean and agile parts of the supply chain, answering following question:

What are the main metrics that are applicable in the lean, agile and leagile strategies?

The paper is structured as follows. First, the methodology is presented, then concepts such as lean, agile with the focus on lean and agile and performance metrics are presented for each strategy, finally lean and agile metrics are discussed and integrated to create a framework that combines both group of metrics – the set of leagile performance metrics. Lastly, conclusions and recommendations for further research are listed.

2. Background

2.1 Lean supply chain

The term "lean" was first used by Krafcik (1988), then popularized by Womack et al. (1990), and can be summarized as "doing more with less" (Christopher et al., 2000). The lean concept is introduced when customer requirements exceed those of "traditional" cost, quality and speed, so the companies need to produce both low and high volume products at the same time (Yusuf *et al.*, 2003). Arlbjørn et al. (2013) concluded that there are many interpretations of lean; therefore, it is possible to distinguish between lean philosophy, set or principles and tools and techniques. Hines et al. (2004) reviewed contemporary lean thinking since 1980 and noted that in the 1990s concepts such as lean enterprise and lean supply chain were introduced. Similar review was

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completed by Stone (2012); his analysis indicated that 2006–2009 literature was focused on the ways of how to measure leanness in organizations. Development of lean thinking, with focus on automotive production was traced by Holweg (2007), and then lean concept emerged in the service sector (Arlbjørn *et al.*, 2013). As the main principles of lean SCM Jasti and Kodali (2015) identify: the information technology management, supplier management, elimination of waste, just in time production, customer relationship management, logistics management, top management commitment and continuous improvement.

Extensive review of the lean concept was completed by Moyano-Fuentes and Sacristán-Díaz (2012), who distinguished stream of literature focused on lean in value and supply chains. Lean supply chain emphasis is on waste identification, reduction and elimination of nonvalue-added activities (Carvalho and Cruz-Machado, 2011; Arif-Uz-Zaman *et al.*, 2014). Lean supply chain is focused on cost reduction, flexibility and incremental improvements in products (Moyano-Fuentes and Sacristán-Díaz, 2012), however, as Gunasekaran (1999) pointed, lean is cost-efficient and productive, but it is not equal to be responsive.

2.2 Agile supply chain

The agile concept was widely discussed in the early 1990s; it is not a new idea though, as in 1982 Brown and Agnew already pointed that "many managers place too strong an emphasis on seeking to optimise", and they introduced the term and defined "corporate agility" as "the capacity to react quickly to changing circumstances" (Brown *et al.*, 1982, p. 29). There is no agreement and commonly accepted definition of supply chain agility (Gligor and Holcomb, 2012). More about the definitions of agility manufacturing and supply contexts is included in works by Bernardes *et al.* (2009), Gligor and Holcomb (2012), Yusuf *et al.* (2014) and Eckstein *et al.* (2015).

The ability to quickly respond to the changing market needs – "changes in demand both in terms of volume and variety" (Christopher, 2000), opportunities or threats (Gligor *et al.*, 2013) are key determinants of agility. Supply chain agility is "strategic ability that assists organizations rapidly to sense and respond to internal and external uncertainties via effective integration of supply chain relationships" (Fayezi *et al.*, 2017). Agile supply chain focuses on the customer, cooperation and information management to manage uncertainty (van Hoek *et al.*, 2001; Rimienė, 2011). Common elements in conceptualization of agility are: responsiveness, change as opportunity, flexibility, customer enrichment/customization, mobilization of core competences, integration, organizational structure and speed (Gligor and Holcomb, 2012; Khalili-Damghani, 2013). An agile system should respond to changes (Bernardes *et al.*, 2009) in external environment and to customer requirements (Backhouse *et al.*, 1999; van Hoek *et al.*, 2001). The development of agile was traced by Huang *et al.* (2009), who identified four stages: initial concept building, agile manufacturing, agile supply chains which redirected post-1999 discussion from manufacturing and finally, approaches to achieve and measure agility.

In response to lack of consistency between definitions used in literature (Backhouse *et al.*, 1999), the comparison between agility, flexibility and responsiveness was investigated by Bernardes *et al.* (2009). In agile supply chain relationship with suppliers should be flexible for both products and services, and at the same time, agile should fulfil customer needs and aim to keep leanness (Gunasekaran, 1999). Some of "waste" which normally should be removed in lean production might be important in the agile system (Mason-Jones *et al.*, 2000b); this leads to the concept of leagility.

2.3 Linking lean and agile – Leagile supply chain

Leagility, which links both lean and agile, was introduced by Naylor *et al.* (1999), who realized that despite the "pull" system of Toyota Production System (TPS), still around 50% of cars were in fact made to customer order, while the rest was made to stock; moreover, some of the

cars were further customized after leaving Toyota factory (Naim et al., 2011). Soon it was agreed Framework for that both concepts could be merged; the "decoupling point" separates lean "push" part of supply chain, which is aimed at cost reduction, and agile "pull" which can fulfil diverse customer needs (Naim *et al.*, 2011). Despite the differences between lean and agile it is possible to successfully link them in a total supply chain (Mason-Jones et al., 2000a), creating a "hybrid" approach (Goldsby et al., 2006). As Naim et al. (2011, p. 342) pointed, "lean and agile are distinct but interlinked concepts" and allow to have "best of both worlds": mix of cost and flexibility/service.

2.4 Subply chain berformance measurement

This section introduces performance measurement with focus on supply chain performance measurement (SCPM) - more in reviews, e.g. Akyuz et al. (2009), Gopal et al. (2012), Gunasekaran et al. (2007), Morgan (2004), Shepherd et al. (2006), Taticchi et al. (2010), Balfaoih et al. (2016), Maestrini et al. (2017), evolution of performance measurement at the organizational level was also reviewed by Kennerlev et al. (2002); Neely (2005), Neely et al. (1995). In the supply chain context for performance measurement different models and frameworks are applied, with the Balanced Scorecard and SCOR (chain operations reference model) being the most important approaches used in organizations (Akyuz et al., 2009; Piotrowicz and Cuthbertson, 2015).

Performance measurement is one of the key management activities within organization and is integrated with other actions such as planning, organization, motivation and control (Morgan, 2004). Performance metrics is a "verifiable measure, stated in qualitative or quantitative term, with respect to a reference point" (Melnyk et al., 2004, p. 211).

Metrics can be grouped into sets and create performance measurement system (Melnyk et al., 2004). Measures and metrics are necessary for full supply chain integration (Gunasekaran et al., 2001). Performance measurement provides links between strategy, execution and value creation (Melnyk et al., 2004). Performance measurement supports strategy formulation and clarification, management information, vertical and horizontal communication, decisions making and co-ordination, motivation and learning (Schmitz et al., 2004): thus the choice of metrics used to supply chain performance measurement is extremely important (Kim et al., 2012). Differences in the perception of supply chain performance across companies can lead to conflicting metrics being used in the same supply chain, and to difficulties in optimizing performance throughout the entire supply chain.

Gunasekaran et al. (2001) distinguished three levels of metrics: strategic, tactical and operational. Chan et al. (2003) distinguished metrics based on costs, customer responsiveness and productivity, while Elrod et al. (2013) who differentiated between costs, quality, time and flexibility.

Neely et al. (2005) define two dimensions related to the assessment of supply chain results: effectiveness and efficiency. Wu et al. (2014) propose the assessment of the supply chain including financial and non-financial indicators. Financial indicators are important in assessing the impact of operational changes on improving the financial condition of enterprises, while non-financial indicators refer to strategic goals and may relate, to increased flexibility or reduction of uncertainty (Wu et al., 2014).

2.5 Matching supply chain strategy and external context

Fisher (1997), Christopher and Towill (2000) and Aitken et al. (2003) point that supply chain strategies must match with product characteristics (product life cycle length, predictability of demand, product variety and market standards for lead times and service), competitive strategies and the environment. A lean supply chain concept works well where variety is low, demand is relatively stable and predictable; it is designed at creating a cost-efficient supply chain, with a focus on reducing inventory lead times and waste (Agarwal et al., 2006;

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Wang et al., 2004). Qi et al. (2009) proved that agile strategy is rather implemented for IIPPM innovative products, while lean rather involves long product life cycle, low profit margin, low variety and long lead times, and the range in between the values of efficiency versus responsiveness or lean versus agile can be used to categorize the supply chain into leagile or hybrid (Birhanu et al., 2014). As stressed by Christopher et al. (2006), it is important to match supply chain strategy and supply chain characteristics, such as lead time (short/long) and demand characteristics (predictable/unpredictable).

> According to Fayezi et al. (2017), supply chain strategy should match various organizational characteristics of a product (industry, company size, geographical location) and consider their changes and development. Approaches to the coexistence of lean and agile strategies in supply chain are dependent on market conditions and operating environment (Mason-Jones et al., 2000a; Christopher and Towill, 2001; Bruce, 2004; Goldsby, 2006; Madhani. 2017):

- (1) The Pareto (80:20 rule) curve approach with lean strategy for 20% of products (fastmoving, with stable demand and make-to-stock production) and agile strategy for 80% of products (slow movers, more volatile and make-to-order production):
- The de-coupling point approach with lean methods up to the de-coupling point and (2)agile methods beyond it, assuming based on planning operating cost-effectively upstream and responsively satisfying customer downstream supply chain with the postponement of final production until order from a customer is known:
- (3) Surge/base demand separation approach based on lean strategy for more forecastable demand and agile for less predictable demand, cost-effective operation.

A tool to assess the level of supply chain leagility was elaborated by Rahiminezhad Galankashi and Helmi (2016). The authors as main legality drivers point cost quality service level and lead-time. The method to calculate Leagility Index could also be found in Banerjee and Ganjeizadeh (2017).

According to literature, SCPM should be aligned with context in which it operates (Cuthbertson and Piotrowicz, 2011) and with supply chain strategy (Akyuz et al., 2009; Chan et al., 2003a; Lambert et al., 2001; Morgan, 2004), thus it is possible to expect that there are specific metrics to monitor both lean and agile supply chain. Therefore, the following research question is proposed:

RQ1. What are the main metrics that are applicable in the lean, agile and leagile strategy?

3. Research methodology

The main purpose of the research was to develop the framework for measuring leagile supply chain performance. The study is based on literature review (Figure 1). The methodology for the literature review is adapted from Okoli (2015).

First procedure for literature review was elaborated – the choice of databases and criteria for paper inclusion were settled. In the study, the academic journal articles available in the EBSCO, Elsevier and Emerald full-text databases were used. The articles containing terms "lean", "agile" or "leagile" and "supply chain" in the title, abstract or keywords (using different combinations) were selected. The peer-reviewed papers, published in English, from 1990 up to the end of 2020 were chosen. Then titles, keywords, abstracts were checked. This stage enabled the removal of unrelated literature and reduced the number of articles to 155 (Table 1).

At the next stage, papers were taken for detailed screening. This included identifying and classifying metrics listed in 62 papers. Then metrics that measure similar performance aspect were coded, grouped and counted. Afterwards metrics in groups were divided according to count numbers (number of times when metric was listed as specific for lean or agile supply

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Procedure of literature review elaboration

- · EBSCO, Elsevier and Emerald databases
- Time 1990-2020
- The articles containing terms "lean", "agile" or "leagile" and "supply chain" in the title, abstract or keywords
- · Papers in English
- · Peer reviewed papers

Papers' screening and exclusion

- Titles, keywords, abstracts checked for relevancy exclusion of papers not related to supply chain measurement or supply chain strategy
- Duplicates elimination
- · Full text reading
- · Studying the reference and backward search for papers

Data extraction and synthesis

- Identification of lean, agile and leagile supply chain indicators and metrics used for lean, agile and leagile strategy
- Grouping and counting of metrics used for lean, agile and leagile strategy
- Division of metrics according to number of times when metric was listed as specific for lean or agile supply chain

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Figure 1. The methodology adapted for the study

chain). Groups of metrics were then set in order, as presented in the final framework. Findings were compared with earlier literature on the topic.

4. Framework for measuring leagile supply chain performance

4.1 Performance criteria of lean supply chain

Performance focus of lean was changing over time: in the mid-1990s it was just quality, then quality, costs and delivery were the point of interest, moving finally to capabilities at the system level. Metrics concentrate on cost, cost efficiency (Gunasekaran, 1999; Gunasekaran *et al.*, 2001) or productivity (Kuhlang *et al.*, 2011; Malmbrandt *et al.*, 2013) (Table 1). Arif-Uz-Zaman *et al.* (2014) propose such metrics as: profit/piece, effectiveness of master production, cost of goods, manufacturing cost, overhead cost or total logistic cost. As lean supply chain emphasis is on waste identification and reduction, such metrics as inventory turnover rate

IJPPM 72,6	Searching criteria	Number of articles in EBSCO	databases Elsevier	Emerald
1566	"Supply chain" AND "agile" or "agile supply chain" in title, abstract or keywords "Supply chain" AND "lean" or "lean supply chain" in title, abstract or keywords "Supply chain" in title, abstract or keywords "Supply chain" AND "leagile" or "leagile supply chain" in title, abstract or keywords Published in peer-review journals in English, to the end of 2020 In total After duplicates elimination Titles, keywords, abstracts checked for relevancy – related to supply chain strategy or/and supply chain measurement After full text reading (agile, lean or leagile supply chain indicators/	 145 ("agile supply chain" in title or keywords) 214 ("lean supply chain" in title or keywords) 13 ("leagile supply chain" in title or keywords) 219 640 524 155 	232 ("supply chain" and "agile" in title, abstract or keywords) 244 ("supply chain and "lean" in title, abstract or keywords) 9 ("supply chain" and "leagile" in title, abstract or keywords) 397	12 ("agile supply chain" in title or abstract) 11 ("lean supply chain" in title or abstract) 2 ("leagile supply chain" in title or abstract) 24
Table 1. The steps of creatingthe literature database	metrics identified) and studying the reference and backward search for papers			

(Gunasekaran *et al.*, 2001; Malmbrandt *et al.*, 2013) or stock level (Govindan *et al.*, 2015; Malmbrandt *et al.*, 2013) are pointed.

Concentration merely on costs in lean was critiqued by Hines *et al.* (2004) who stated that such an approach was misinterpretation of "value" which was perceived as equal to "lower costs", while in fact value is composed of both cost reduction and increase in service offered to customers. Service level and customer satisfaction in lean supply chain are emphasized by Moyano-Fuentes and Sacristán-Díaz (2012), Agarwal *et al.* (2006), Mason-Jones *et al.* (200b). Cost and quality in lean supply chain are underlined by Naylor *et al.* (1999); Mason-Jones *et al.* (2000a); Sukwadi *et al.* (2013) and Agarwal *et al.* (2006). Quality is interpreted as measure related not only to the quality of delivered goods but also to customer satisfaction, buyer–suppliers relationship level, quality of delivered goods and accuracy of forecasting techniques (Arif-Uz-Zaman *et al.*, 2014). Arif-Uz-Zaman *et al.* (2014) also pointed time and metrics as total cycle time, purchase order cycle time, production time/piece and delivery lead time as important lean indicators. Lead time is listed by Kuhlang *et al.* (2011), Malmbrandt *et al.* (2013), Naim *et al.* (2011), Naylor *et al.* (1999), Sukwadi *et al.* (2013) and Agarwal *et al.* (2006).

Most of the performance metrics of lean have been developed for manufacturing (Sangwa and Sangwan, 2018). For measuring operational performance in lean services, Malmbrandt *et al.* (2013) listed the following: productivity, lead time, inventory turnover rate, quality and stock level. A positive link between the successful implementation of lean in manufacturing and usage of non-financial metrics was also identified (Fullerton *et al.*, 2009), as Meade *et al.* (2010) pointed the use of lean traditional financial metrics is not enough.

4.2 Performance criteria of agile supply chain

Christopher *et al.* (2000) listed the following key business indicators in agile supply chain: quality, lead time, cost and availability. According to Lin *et al.* (2006), four main capabilities

that agile supply chain should include are: responsiveness, competency, flexibility/ adaptability and quickness/speed. Responsiveness is defined as sensing, anticipating changes, the ability to identify, respond to and recover from changes quickly and reactively (Fayezi *et al.*, 2017; Zhang and Sharifi, 2000; Aitken *et al.*, 2005; Tarafdar and Qrunfleh, 2017; Khalili-Damghani and Madjid Tavana, 2013; Gurahoo and Salisbury, 2018). Frequently (and sometimes interchangeably to responsiveness) mentioned are alertness, – defined as the ability to quickly detect changes, opportunities and threats (Gligor *et al.*, 2013; Li *et al.*, 2008) – quickness/speed – the ability to complete an activity as quickly as possible (Christopher, 2000; Zhang and Sharifi, 2000) – or swiftness, understood as the ability to implement decisions quickly (Gligor *et al.*, 2013). These indicators of the agile supply chain enable its flexibility, – scope, time and cost, re-configurability (Fayezi *et al.*, 2017) or, in longer perspective, adaptability – the ability to sense long-term, fundamental changes in the supply chain and market environment (Eckstein *et al.*, 2015).

Agility was initially described based on speed and an efficient response to changes and uncertainties; additional dimensions such as quality, knowledge management and cooperation were added later (Rimienė, 2011). The indicator of opportunity seeking long-term success of the agile supply chain is named as proactiveness (Fayezi *et al.*, 2017). Some authors (Khalili-Damghani and Madjid Tavana, 2013; Gligor *et al.*, 2015; Lin *et al.*, 2006; Naylor *et al.*, 1999; Yusuf *et al.*, 2014; Mason-Jones *et al.*, 2000a, b) claim that agility is primarily tied to service level, customer sensitivity, customer satisfaction or the extent to which customer-related objectives have been met (customer effectiveness) and could be achieved, e.g. "by understanding, analyzing and managing customer expectations, and effectively and efficiently dealing with complaints" (Al Kahtani *et al.*, 2019).

Joint planning, process integration, close relationships and open communication in agile supply chain are a priority. Agile supply chain needs access to relevant information characterized by wide communication, information sharing and high level of information systems and technology usage (Tarafdar and Qrunfleh, 2017; Fayezi et al., 2017; Gurahoo and Salisbury, 2018; Lin et al., 2006; Mirghafoori et al., 2017). Level of information sharing could be measured by types of information shared between supply chain partners, such as demand. inventory levels and forecasts (Yang and Zhang, 2013). The level of sharing the data and technology usage – based on bar codes or RFID, big data or business analytics – is crucial (Szymczak et al., 2018) and should be monitored and measured. Data accessibility (Gligor and Holcomb, 2012; Gligor et al., 2013), real-time date exchange (Ahn et al., 2012), information integration (Khalili-Damghani and Madiid Tayana, 2013) and visibility (Braunscheidel and Suresh, 2009) are also the agile supply chain indicators. High level of information sharing with supply chain partners is supporting; market trends monitoring, quicker response to changing demands, as well as planning and introduction of new products and services (Tarafdar and Qrunfleh, 2017). Information sharing is desirable for lean supply chain but it is obligatory for agile supply chain (Mason-Jones et al., 2000a).

4.3 Comparing performance focus of lean and agile supply chain

Table 2 presents performance dimensions and metrics proposed in literature (listed in 62 papers) for lean and agile supply chains. Based on the metrics distributed in the table, it is possible to observe that some of them are specific only to one of the strategies. Metrics dominant in lean supply chain include productivity, inventory turnover rate, inventory level, cost (notably cost of goods, manufacturing cost or total logistic cost), profitability and efficiency. Metrics characteristic for agile strategy are even more pronounced. Competency, responsiveness, decisiveness, alertness, quickness, market sensitivity, innovativeness, flexibility, cooperation, information sharing, integration and data accessibility are widespread. Metrics for both agile and lean are overlapping and include lead time, quality, service level or customer satisfaction.

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IJPPM 72.6		Metric	Lean	Agile
12,0	Productivity	Productivity	van Hoek <i>et al.</i> (2001) Kuhlang <i>et al.</i> (2011) Malmbrandt <i>et al.</i> (2012)	Al Kahtani <i>et al.</i> (2019)
1568	 Inventory 	Organizational productivity (time and cost) Inventory turnover rate Inventory/stock level	Gunasekaran et al. (2001) Malmbrandt et al. (2013) Marodin et al. (2017) Melton (2005) Ugochukwu et al. (2012) Malmbrandt et al. (2013)	Al Kahtani <i>et al.</i> (2019)
		Inventory/stock management Availability	Govindan <i>et al.</i> (2015) Frazzon <i>et al.</i> (2017) Tortorella <i>et al.</i> (2018) Packowski and Francas (2013)	Khan <i>et al.</i> (2009) Christopher <i>et al.</i> (2000)
	Time	Order cycle time Total cycle time Time (production and technology preparation time, period of manufacturing, speed of products design	Gunasekaran (2001) Arif-Uz-Zaman <i>et al.</i> (2014)	Swafford (2008) Khalili-Damghani and Madjid Tavana (2013)
		and short development cycle time) Time (total cycle time, purchase order cycle time, production time/piece, delivery lead time) Lead time	Arif-Uz-Zaman et al. (2014) Afonso et al. (2015) Naylor et al. (1999) Mason-Jones et al. (2000a) Christopher and Towill (2001) Melton (2005) Agarwal et al. (2006) Kuhlang et al. (2011) Naim et al. (2011) Malmbrandt et al. (2013) Sukwadi et al. (2013)	Naylor et al. (1999) Christopher et al. (2000) Mason-Jones et al. (2000a) Christopher and Towill (2001) Swafford (2008) Naim et al. (2011) Aronsson et al. (2011)
Table 2. Lean and agile and supply chain metrics		Supply lead time	Arif-Uz-Zaman et al. (2014) Frazzon et al. (2017) Packowski and Francas (2013) Tortorella et al. (2018)	(continued)

	Metric	Lean	Agile	Framework for
Quality	Quality	Naylor <i>et al.</i> (1999) Mason-Jones <i>et al.</i> (2000a) van Hoek <i>et al.</i>	Yusuf et al. (1999) Naylor et al. (1999) Christopher et al. (2000) Mason-Jones et al. (2000a)	leagile supply chain
		(2001) Hines <i>et al.</i> (2004) Melton (2005)	Yusuf <i>et al.</i> (2011) Yusuf <i>et al.</i> (2014) Rahimi <i>et al.</i> (2020)	1569
		(2006) Fening <i>et al.</i> (2008)		
		Wee and Wu (2009) Naim <i>et al.</i> (2011)		
		Ugochukwu <i>et al.</i> (2012) Malmbrandt <i>et al.</i>		
		(2013) Sukwadi <i>et al</i>		
		(2013) Afonso <i>et al.</i> (2015)		
		Govindan <i>et al.</i> (2015)		
		Marodin <i>et al.</i> (2017) Gurahoo and Salisbury (2018)		
		Tortorella <i>et al.</i> (2018)		
	Product quality	Christopher and Towill (2001)	Christopher and Towill (2001)	
	Quality (quality over product life, first time right decision, and products and services with high information and value-added contents)		Khalili-Damghani and Madjid Tavana (2013)	
	Quality (customer satisfaction, buyer–suppliers relationship level, quality of delivered goods and accuracy of forecasting techniques)	Arif-Uz-Zaman et al. (2014)		
Delivery	Delivery capability	Hines et al. (2004)	Swafford (2008) Yusuf <i>et al.</i> (2014)	
	Delivery time	Ugochukwu <i>et al.</i> (2012)		
	Delivery performance	Thanki and Thakkar (2018)		
	Delivery service level	Tortorella <i>et al.</i> (2017) Tortorella <i>et al.</i> (2018)		
Customer service level	Service level	Mason-Jones <i>et al.</i> (2000a)	Naylor <i>et al.</i> (1999)	
		Hines <i>et al.</i> (2004) Melton (2005)	Mason-Jones <i>et al.</i> (2000a) Christopher and Towill (2001)	
		Agarwal <i>et al.</i> (2006)	Swafford (2008)	
		Moyano-Fuentes et al. (2012)	Kumar <i>et al.</i> (2019)	
		Packowski and Francas (2013)	Aronsson <i>et al.</i> (2011)	
	Service level (customer satisfaction, employee satisfaction and customer enrichment)		Khalili-Damghani and Madjid Tavana (2013) Wu (2017)	
			(continued)	Table 2.

IJPPM 72.6		Metric	Lean	Agile
<u>1570</u>		Customer satisfaction	Mason-Jones <i>et al.</i> (2000b) Gunasekaran (2001) Moyano-Fuentes <i>et al.</i> (2012) Ugochukwu <i>et al.</i> (2012)	Mason-Jones <i>et al.</i> (2000b) Patel <i>et al.</i> (2017)
	Cost	Customer effectiveness Cost	Naylor et al. (1999) Mason-Jones et al. (2000a) Gunasekaran et al. (2001) Christopher and Towill (2001) Hines et al. (2004) Melton (2005) Agarwal et al. (2006) Aronsson et al. (2011) Ugochukwu et al. (2012) Sukwadi et al. (2013) Afonso et al. (2015) Thanki and Thakkar (2018) Kumge et al. (2018)	Gligor <i>et al.</i> (2015) Christopher <i>et al.</i> (2000) Mason-Jones <i>et al.</i> (2000a) Khalili-Damghani and Madjid Tavana (2013)
		Cost (cost of goods, manufacturing cost, overhead cost, total logistic cost and price) Costs with supply and raw material Product cost	Arif-Uz-Zaman <i>et al.</i> (2014) Tortorella <i>et al.</i> (2018) Wee and Wu (2009)	
	Efficiency	Efficiency/cost efficiency	Artt-Uz-Zaman et al. (2014) Gunasekaran (1999) Gunasekaran et al. (2001) Frazzon et al. (2017) Ugochukwu et al. (2019)	Gunasekaran (1999)
	Profitability	Profit/piece Profitability	(2012) Arif-Uz-Zaman <i>et al.</i> (2014) Thanki and	
	Competency	Competency	Thakkar (2018)	Zhang and Sharifi (2000) Lin <i>et al.</i> (2006) Jain <i>et al.</i> (2008) Khalili-Damghani and Madjid Tavana (2013) Mehralian <i>et al.</i> (2015)
Table 2				(continued)

	Metric	Lean	Agile	Framework for
Responsiveness/ Alertness	Decisiveness Alertness Responsiveness		Gligor et al. (2013) Gligor et al. (2013) Christopher et al. (2004) Christopher et al. (2006) Lin et al. (2006) Narasimhan et al. (2006) Jain et al. (2008) Swafford (2008) Braunscheidel et al. (2009) Khalili-Damghani and Madjid Tavana (2013) Mehralian et al. (2016) Fayezi et al. (2017) Tarafdar and Qrunfleh	measuring leagile supply chain 1571
	Responsiveness/alertness	Gunasekaran (1999)	(2017) Gunasekaran (1999) Zhang and Sharifi (2000) Aitken <i>et al.</i> (2005) Li <i>et al.</i> (2008) Li <i>et al.</i> (2009) Sukwadi <i>et al.</i> (2013) Fayezi <i>et al.</i> (2017) Gurahoo and Salisbury (2018)	
Quickness/speed	Visibility and velocity Quick response	Gunasekaran <i>et al</i>	Saeed et al. (2019)	
Q alonioos, opeca	Quickness/speed	(2001)	Christopher (2000) Zhang and Sharifi (2000) Lin et al. (2006) Jain et al. (2008) Yusuf et al. (2014) Mirghafoori et al. (2017) Gurahoo and Salisbury (2018) Pachiesi et al. (2020)	
	Quickness/swiftness		Kahili <i>et al.</i> (2020) Khalili-Damghani and Madjid Tavana (2013) Mehralian <i>et al.</i> (2015) Fayezi <i>et al.</i> (2017)	
Customer/market sensitivity	Swiftness Customer/market sensitivity		Gilgor et al. (2013) Gilgor et al. (2013) Lin et al. (2006) Khalili-Damghani and Madjid Tavana (2013) Patel et al. (2017) Al Kahtani et al. (2019)	
	Customization Innovativeness/new product introduction		Narasimhan et al. (2006) Swafford (2008) Narasimhan et al. (2006) Swafford (2008) Yusuf et al. (2014) Babiasi et al. (2020)	
			(continued)	Table 2.

IJPPM 72.6		Metric	Lean	Agile	
72,0	Flexibility/ adaptability	Flexibility	Ugochukwu <i>et al.</i> (2012)	Christopher <i>et al.</i> (2004) Aitken <i>et al.</i> (2005) Christopher <i>et al.</i> (2006) Lin <i>et al.</i> (2006) Narasimhan <i>et al.</i> (2006)	
1572	-			Khan et al. (2009) Aronsson et al. (2011) Costantino et al. (2012) Gligor et al. (2013) Sukwadi et al. (2013) Khalili-Damghani and Madjid Tavana (2013) Arif-Uz-Zaman et al. (2014) Mehralian et al. (2015) Matawale et al. (2017) Mirghafoori et al. (2017) Tarafdar and Qrunfleh (2017) Guraboo and Salisbury.	
		Flexibility/adaptability		(2018) Rahimi <i>et al.</i> (2020) Zhang and Sharifi (2000) Jain <i>et al.</i> (2008) Tarafdar and Qrunfleh (2017)	
		Adaptiveness/adaptability		Patel <i>et al.</i> (2017) Fayezi <i>et al.</i> (2017) Tarafdar and Qrunfleh (2017) Patel <i>et al.</i> (2017)	
		Proactiveness		Fatel et al. (2017) Fayezi et al. (2017) Yusuf et al. (2014) Fayezi et al. (2017)	
	Cooperation/ collaboration	Cooperation/Collaboration		Kisperska-Moroń and Świeczek (2009) Khan <i>et al.</i> (2009) Khalili-Damghani and Madjid Tavana (2013) Mirghafoori <i>et al.</i> (2017) Fayezi <i>et al.</i> (2017) Patel <i>et al.</i> (2017) Wu (2017) Gurahoo and Salisbury (2019)	
	Coordination, joint planning	Collaborative relationship		(2018) Khalili-Damghani and Madjid Tavana (2013) Patal <i>et al.</i> (2017)	
		Coordination		Gligor and Holcomb	
		Coordination, joint planning		(2012) Braunscheidel and	
	Integration	Alignment Process integration		Suresn (2009) Christopher <i>et al.</i> (2004) Lin <i>et al.</i> (2006) Khalili-Damghani and Madjid Tavana (2013) Mirghafoori <i>et al.</i> (2017) Wu (2017) Al Kahtani <i>et al.</i> (2019)	

(continued)

Table 2.

	Metric	Lean	Agile	Framework for
	Strategic alliances		Wu (2017)	leagile supply
	Relationship level	<i>et al.</i> (2014)		chain
	Network integration		Al Kahtani <i>et al.</i> (2019)	
Information sharing/	Information accuracy	Gunasekaran <i>et al.</i>		
integrity	Information sharing	(2001)	Christopher et al. (2004)	1573
	0		Ahn et al. (2012)	
			Gurahoo and Salisbury	
	Information intermetion		(2018) Khalili Damahani and	
	mormation integration		Madiid Tayana (2013)	
			Wu (2017)	
	Communication		Gligor and Holcomb	
			(2012)	
Information system/	Data accessibility		Braunscheidel and	
technology			Suresh (2009)	
	Information technology		Gilgor <i>et al.</i> (2013) Patel <i>et al.</i> (2017)	
	mornation technology		Al Kahtani <i>et al.</i> (2019)	
	Information system/technology		Tarafdar and Qrunfleh	
			(2017)	
			Fayezi <i>et al.</i> (2017)	
	Information integration (infrastructure)		Lın <i>et al</i> . (2006)	Table 2.

In the next step metrics that measure similar performance aspect were grouped and counted (Figure 2). It is possible to notice that there are metrics groups such as:

- (1) Cost, Profitability, Productivity, Efficiency, Inventory Management and Deliverybased dominant for lean (with Cost and Inventory Management the most meaningful);
- (2) Time, Quality and Customer-based metrics (including customer satisfaction and service level), common for both lean and agile;
- (3) Metrics related to Responsiveness/alertness, Competency, Market sensitivity, Quickness/speed, Flexibility/Adaptability, Information sharing and Information technologies, Integration, Coordination and Cooperation, dominant for agile (pointing Flexibility/Adaptability and Responsiveness/alertness as the most noticeable).

Usage of all the metrics that are lean and agile specific, together with common metrics, allows to measure lean and agile parts of supply chain – the leagile supply chain.

Characteristics of the metrics (Figure 3) are also changing; lean-oriented metrics are focused more on internal processes and on products, cost and productivity; as a result metrics are tangible and are given as financial value, cost or time. Such metrics are possible to be calculated using internal company data collected from process measurement and accounting systems. On the opposite scale are agile-related metrics – those are frequently softer, intangible, more difficult to capture within organization, as they require analysis of the views of suppliers and customers. Agile-related performance is harder to control as it relies on changes in external environment, the market and changes in customer needs. Common for both lean and agile metrics could be a combination of hard, internal metrics, possible to be measured by organization (quality of products and services, time); however, this also requires the comparison of the customer perception to monitor how time quality and customer service delivered are perceived by customers. Service/lead time, quality and customer service levels offered by organization should match those expected by customers. Adopting metrics from lean and agile is possible to measure leagile supply chain.



The selection of metrics to measure, monitor and assess supply chain performance is determined by strategy, processes and external environment (context), which is summarized in the framework that illustrates links between, lean, agile and leagile (Figure 3).

According to Qi *et al.* (2009), lean and agile strategies always complement each other. As Fadaki *et al.* (2019) stressed, all supply chains are in fact leagile, with different magnitudes of leanness and agility, and measurement should comprise a spectrum between the extremes of purely lean and purely agile supply chain, with a mid-point representing a leagile supply chain, whereby attention to both leanness and agility of a chain will result in larger profits. Borgström and Hertz (2011, p. 364) indicate that "pure lean and agile strategies have constraints in a complex setting" and, as supply chains change over time, sometimes it is necessary to shift the strategic focus.

Kisperska-Moron and De Haan (2011) concluded that it is hard to find "pure" lean or agile system, and companies are pursuing a mix of both approaches, additionally adjusting them to current market conditions. Some authors believe that lean strategy is a phase that may lead to agility (Mason-Jones, 2000; Madhani, 2017; Narasimhan *et al.*, 2006), or that it is a necessary prelude to agility (Jin-Hai *et al.*, 2003). Lean strategy efficiency "has to be supplemented with agility" in the contexts of short response times, high product and service variety (van Hoek *et al.*, 2001). According to Aitken *et al.* (2005), "while leanness may be an element of agility in



certain circumstances, by itself it will not enable the organization to meet the precise the needs of the customer more rapidly".

5. Conclusions and future research

This paper, based on literature review, analysed and synthesized knowledge related to lean, agile and leagile supply chain performance metrics. Performance measurement should be able to reflect and monitor performance and strategy implementation. The selection of metrics to measure, monitor and assess supply chain performance is determined by strategy, processes and external environment (context), which is summarized in the framework that illustrates links between, lean, agile and leagile.

The most meaningful and associated with lean strategy is set of metrics related to cost and inventory management and further linked to the assessment of profitability, productivity, efficiency and delivery. In case of agile strategy, the most common are metrics related to the assessment of supply chain flexibility or adaptability, its alertness and responsiveness. Flexibility is defined by Beamon (1999) as ability to change delivery, product mix and volumes. The noticeable is also the need to include in the measurement system metrics related to information sharing, coordination, process integration and level of cooperation in supply chain.

This paper is extending the knowledge on supply chain performance measurement, identifying the main metrics that are applicable in the lean, agile and leagile strategy. The paper contributes to theory by analysing and summarizing previous research and proposing the theoretical framework for measuring lean, agile and leagile supply chain. The framework could be tested using empirical data; it could be also applied in practice.

5.1 Practical implications

The framework proposed in this paper presents the set of key metrics for leagile supply chain, which could be used as starting point to design organizational and then supply chain

IJPPM performance system. However, in each case there is need to adjust detailed metrics to external environment. Findings also indicate that it is possible for organizations to merge both strategies, agile and lean, matching them with their customers and products, then monitor performance. In the single supply chain different companies are frequently using different performance metrics, the use of the joint metrics, as indicated in the framework, will allow to monitor end-to-end supply chain performance, also in the situation when within the same supply chain some companies are applying lean, other agile strategy.

5.2 Limitations and future research

This work is based on literature review without empirical research, which is shortcoming. Moreover, there is a limited number of papers published that are presenting leagile metrics in detail. Within papers included in the review also were those which were discussing performance at generic level, as performance criteria, not measures that can be applied in practice. From the review also "grey" literature, such as commercial and industrial reports and commercial performance measurement solutions were excluded. To validate the framework and metrics, further research should test and adjust proposed solution, applying both approach for an in-depth analysis of selected chains. Future studies could be designed as comparative cross-case analysis. There are several dimensions that could be used: looking at different industries, e.g. automotive (associated with lean design) versus fast fashion (agile) or the comparison of manufacturing versus services or different process designs (from projects, via batch to mass production), agility and lean could be also studied in the non-commercial settings, such as humanitarian logistics (immediate response vs reconstruction disaster management cycle phases). As the performance metrics and strategy selection are influenced by external context, further work should investigate such linkage, e.g. applying contingency theory. Another option is to employ a quantitative approach, where a large-scale survey could be used to look at performance metrics, strategy, product, environment and relationships between them. Systems dynamics models could be applied to look at interrelation between all variables.

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